# TS9 Gear Pump & Motor

## 9 GPM Pump

**For Trans-O-Filter Systems**

Price Code Number 44-0403

---

### Parts List

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Housing</td>
<td>44-0080</td>
</tr>
<tr>
<td>2</td>
<td>Gasket</td>
<td>44-0082</td>
</tr>
<tr>
<td>3</td>
<td>Cover bolts</td>
<td>44-0086</td>
</tr>
<tr>
<td>4</td>
<td>Idler assembly</td>
<td>44-0078</td>
</tr>
<tr>
<td>5</td>
<td>Pump mounting bolts</td>
<td>44-0087</td>
</tr>
<tr>
<td>6</td>
<td>Bracket assembly</td>
<td>44-0077</td>
</tr>
<tr>
<td>7</td>
<td>Cap mounting bolts</td>
<td>44-0088</td>
</tr>
<tr>
<td>8</td>
<td>Housing cap</td>
<td>44-0083</td>
</tr>
<tr>
<td>9</td>
<td>Rotor</td>
<td>44-0081</td>
</tr>
<tr>
<td>10</td>
<td>Shaft seal, Buna N</td>
<td>44-0085</td>
</tr>
<tr>
<td>11</td>
<td>Gasket</td>
<td>44-0084</td>
</tr>
<tr>
<td>12</td>
<td>Cover</td>
<td>44-1480</td>
</tr>
<tr>
<td>13</td>
<td>Idler pin</td>
<td>44-1482</td>
</tr>
<tr>
<td>14</td>
<td>Relief valve adjustment screw, 35-55 PSI</td>
<td>44-1483</td>
</tr>
<tr>
<td>15</td>
<td>Hex nut</td>
<td>44-1484</td>
</tr>
<tr>
<td>16</td>
<td>Valve plug</td>
<td>44-1485</td>
</tr>
<tr>
<td>17</td>
<td>&quot;O&quot;-ring, Buna N</td>
<td>44-1486</td>
</tr>
<tr>
<td>18</td>
<td>&quot;O&quot;-ring, Buna N</td>
<td>44-1487</td>
</tr>
<tr>
<td>19</td>
<td>&quot;O&quot;-ring, Buna N</td>
<td>44-1488</td>
</tr>
<tr>
<td>20</td>
<td>Relief valve adjustment spring, 35-55 PSI</td>
<td>44-1489</td>
</tr>
<tr>
<td>21</td>
<td>Ball</td>
<td>44-1490</td>
</tr>
<tr>
<td>22</td>
<td>Plunger spring</td>
<td>44-1491</td>
</tr>
<tr>
<td>23</td>
<td>Plunger</td>
<td>44-1492</td>
</tr>
<tr>
<td>24</td>
<td>Coupling</td>
<td>99-0221</td>
</tr>
<tr>
<td></td>
<td>Coupling sleeve</td>
<td>99-0224</td>
</tr>
<tr>
<td>25</td>
<td>Bracket</td>
<td>44-0074</td>
</tr>
<tr>
<td>26</td>
<td>Pump complete (not shown)</td>
<td>44-0073</td>
</tr>
<tr>
<td>27</td>
<td>Motor only: (not shown)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 HP, 230/460/3/50-60 TEFC, 1725 RPM</td>
<td>66-0408</td>
</tr>
<tr>
<td></td>
<td>1 HP, 115/230/1/60 TEFC, 1725 RPM</td>
<td>66-0409</td>
</tr>
<tr>
<td>28</td>
<td>Pump and motor assembly (not shown)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 HP, 230/460/3/50-60 TEFC, 1725 RPM</td>
<td>44-0605</td>
</tr>
<tr>
<td></td>
<td>1 HP, 115/230/1/60 TEFC, 1725 RPM</td>
<td>44-0608</td>
</tr>
</tbody>
</table>

*NOTE: Pumps are set at 35 PSI at factory. Field adjustment after repair is required.*

---

**Western**

310-532-0801

13721 Alma Avenue

Gardena, CA 90249-2513

F.O.B. Northbrook, Illinois

Terms: Net 30 Days

Minimum order $25.00

---

Refer to Bulletin O-104, Operation and Service Guide O-200 and Master Price List F-800.